

## Local Agency Programs Hot Mix Asphalt (HMA) Selection Guidelines

3-12-02

The following guidelines have been developed at the request of Local Agency Engineers for use on Local Agency projects. These guidelines have been reviewed and approved by the County Road Association of Michigan Engineering Committee. Previous experience and performance shall permit variations from these guidelines.

These guidelines provide for the selection of Hot Mix Asphalt (HMA) and application rates utilizing the Superpave mix design system along with the Marshall mix design system. The table below recommends Superpave type mixtures for projects with Commercial ADT > 700. The substitution of another HMA mixture type other than Superpave is acceptable if it has demonstrated to perform under similar traffic conditions.

### **A. HMA Mixture Type and Binder selection**

Selection is based on present day two-way commercial ADT. The commercial ADT ranges for each of the mixture types have taken into account an assumed future traffic growth rate.

Com. ADT.	Com. ADT 0-300	Com. ADT 301-700	Com. ADT 701-1000	Com. ADT 1001-3400	Com. ADT 3401- 9999
<b>Mixture Type</b>					
Top	13A or 36A	4C	5E3	5E10	5E30
Leveling	13A	3C	4E3	4E10	4E30
Base	13A	2C	3E3	3E10	3E30
<b>Binder Grades by Region</b>					
Superior	PG 58-34	PG 58-34	PG 58-34	PG 58-34	
Metro	PG 58-22	PG 64-22	PG 64-22	PG 64-22	PG 70-22P
All Other	PG 58-28	PG64-28	PG-64-28	PG64-28	PG70-28P

Note: The recommended PG binder grades for mixtures used as a base course is PG58-22 for all regions except the Superior Region use PG 58-28. **The base course is defined as all layers below 4 inches of the surface. For mixture layers which fall within the 4 inch threshold, the following rule applies: If less than 25% of a mixture layer is within 4 inches of the surface, the mixture layer should be considered to be a base course.**

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Note: The **Special Provision for Marshall Hot Mix Asphalt Mixtures** specifies a design air voids of 4% for 13A and 36A. If the designer wishes to reduce the target air voids on projects that calls for a 13A and 36A to 3.0%, a note needs to be added to the plans near the HMA Application Table stating that the air voids have been changed to 3.0% for that particular project.

Note: The mixture type in each traffic category listed in the above table are specifically designed to perform under their respective Commercial ADT. Selecting a mixture type that is specifically designed for a higher Comm. ADT than the project being designed may adversely affect performance.

Note: One course overlays are considered preservation projects with a design life less than 20 years. On these projects the prevention of cold temperature related thermal cracking is not a concern. Therefore decrease the cold temperature number of the PG binder by one grade to help reduce costs.

Example: For a one course overlay in the Superior Region the recommended PG binder would be a PG58-28 instead of a PG58-34.

Note: A new pay item has been created to address traffic areas that are more susceptible to rutting early in pavements life such as signalized intersections and other areas of stop/start traffic. This new pay item is titled **High Stress Hot Mix Asphalt Mixture**. The difference between the High Stress HMA Mixture and the typical HMA pay item is the Performance Graded binder. The increase in the high temperature number results in an asphalt binder with improved high temperature stiffness or rutting resistance for both the leveling and top course. Example: For a high stress application for a mixture type 5E3 placed in an intersection the recommended binder grade would be a PG70-28P instead of a PG64-28. Following are the recommend guides for the proper application of the Special Provision For High Stress Hot Mix Asphalt Mixture.

- a. Use this pay item 1000 feet on either side of the center of signalized intersections and other areas where stop/start traffic occurs on the mainline (for quantity calculations use 1100 feet).
- b. There are cases where the signalized intersections are spaced 1 mile or less over the entire length of the project. When this occurs, specify the High Stress HMA Mixture pay item for the entire length.
- c. All HMA approaches that are adjacent to the High Stress HMA Mixture areas should be specified using this pay item.

**B. Application Rates**

HMA application rates shown in the table below are the recommended minimum and maximum rates for each of the specific mixtures. Pavement designs requiring a HMA greater than the recommended maximum will require multiple lifts of the leveling and/or base mixes.

Mixture Type	Marshall Mixture					Superpave Mixture		
	36A	13A	2C	3C	4C	3E_	4E_	5E_
Min. #/syd	110	165	350	220	165	330	220	165
Max. #/syd	165	275	500	330	275	410	275	220

Note: Application rate of 110 #/syd. Per 1 inch thickness

Note: When shoulders of 8 ft. or greater are being paved as a separate operation on a project, the following note should be added to the plans near the HMA Application Table; “For shoulders only, the mix design and/or JMF target value for Air Voids are to be adjusted to 2.5 percent.” If it is not known whether the shoulders will be placed as a separate paving operation, the note should be added

**Aggregate Wear Index** (All Projects)

Aggregate Wear Index (AWI) is required for all aggregates used in HMA top course mixtures. The following table identifies the required minimum AWI, based on the present average daily traffic (vehicular and commercial) per lane (ADT/Lane):

ADT/Lane	Minimum AWI
<100	None
100 - 2000	220
>2000	260